

## Strategic Focus

#### Relationships –

Build Professional Friendships both Internal and EXTERNAL

### Training and Education-

Become a respected and <u>Trusted Resource</u> by Providing a needed and appreciated service to our customers



### Obtain a Favorable Speciation Environment for RCP and PBC-

Specs write CHECKS immediately and Grow Market share over the long haul



# 





Concrete Pipe Association of Michigan













Pipe **Products** 





















## **Technical Training**

National Webinars - (3) 1,862

Manufacturing – Installation - Buoyancy

P.I.P.E. Training (4) - 129

Training Events (70) – 2,978







## **University Training**

(9) Universities – 279 Students









6 1/4 inches wide by 5 1/2 inches tall















## Association Events – Build Relationships

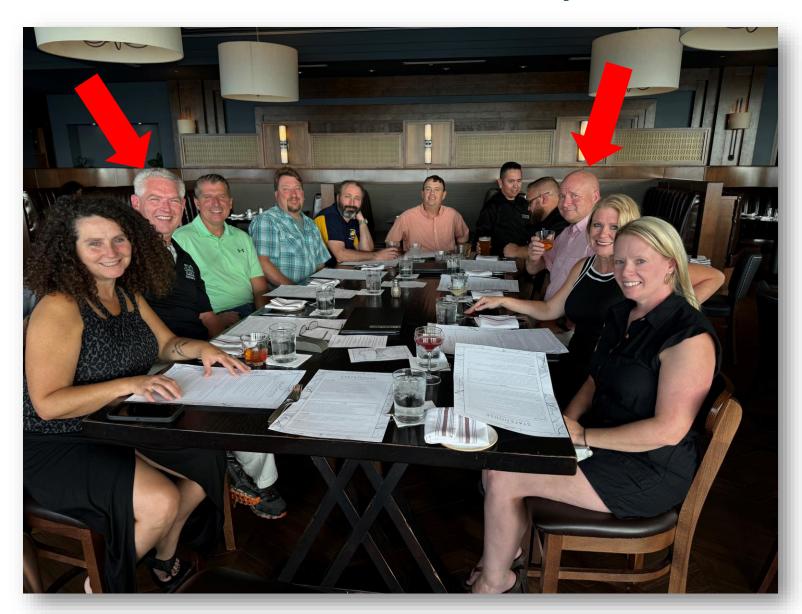
**AASHTO COMP** 

**AASHTO Bridge** 

**MAASTO** 

ASTM C13

**AASHTO Annual** 





## Key Relationships – Specification Focused

Spec Comments Submitted - 56

**Specification Meetings - 47** 

Specification Changes – 7

Minnesota – 4

Michigan -2

Wisconsin - 1

# DIVISION 700 DRAINAGE, TRAFFIC, AND ROADSIDE CONSTRUCTION

#### SECTION 701 □ CULVERT PIPE, ENTRANCE PIPE, STORM SEWER PIPE, AND EQUIVALENTS

701.01 DESCRIPTION. Furnish and install culvert pipe, entrance pipe, and storm sewer pipe. Use units conforming to the dimensions, fabrication, material, and strength requirements for the type (culvert, entrance, or storm sewer), diameter, cover height, and pH level the Contract specifies. This work may include removing pipe, and relaying pipe. 701.02 MATERIALS.

701.0.201 Pipe. Use reinforced concrete pipe, corrugated metal pipe, polyvinyl chloride (PVC) pipe, high density polyethylene (HDPE) pipe, or corrugated polypropylene (PP) pipe conforming to Section 810.

701.02.02 Structural Plate Pipe. Conform to Section 809 for the following: 1) Corrugated Aluminum Alloy Circular Pipe with Longitudinal Seam with Aluminum or Steel Bolts.

 Corrugated Aluminum Alloy Circular Pipe Arch with Longitudinal Seams with Aluminum or Steel Bolts.

Corrugated Steel Pipe Arch with Longitudinal Seams with Steel Bolts.
 Corrugated Steel Pipe with Longitudinal Seams with Steel Bolts.

701.02.03 Joint Materials.

A) Mortar Joints. Conform to Section 801 for cement and Section 804 for mortar sand.

B) Asphalt Mastic Joint Sealing Compound. Conform to Subsection 807.03.04.

C) Rubber Gaskets. Conform to Subsection 807.03.04.

D) Butyl Rubber Sealants. Conform to Subsection 807.03.04.

E) Elastomeric Seals. Conform to ASTM F477.

F) Couplings for Thermoplastic Pipe. Conform to Section 810.

G) Cleated and Non-Cleated, Integral Welded Bell Coupler with Gaskets. Conform to Section 810.

H) Coupling Bands. Conform to Section 810.04.04

701.02.04 Bedding Materials. Use No. 8 aggregate, No. 9-M aggregate, or a fine aggregate conforming to Subsections 804.08 for bedding material. Do not use a DGA or gravel base material for bedding material.

#### 701.02.05 Backfill Materials.

#### A) Granular Backfill.

1) For Reinforced Concrete Pipe. Use size No. 2, 23, 3, 357, 4, 467, 5, 57, 67, 68, 78, 8, or 9M aggregate or material conforming to AASHTO M 145 Al or A3 material with a maximum plasticity index of 10 (see table below). Limit rock fragments to a 3-inch maximum size.

2) For Corrugated Metal Pipe. Use size No. 2, 23, 3, 357, 4, 467, 5, 57, 67, 68, 78, 8, or 9M aggregate or material conforming to AASHTO M 145 Al or A3 material with a maximum plasticity index of 10 (see table below). Limit rock fragments to a size that does not exceed the corrugation width.
3) For Thermoplastic Pipe. Use size No. 5, 57, 67, 68, 78, 8, or 9M aggregate or

 For Thermoplastic Pipe. Use size No. 5, 57, 67, 68, 78, 8, or 9M aggregate c material conforming to AASHTO M 145 Al or A3 material (see table below). 701-1

Limit rock fragments to a 1.5-inch maximum size. For corrugated pipe, limit



## Days of Travel - 2024/2025 - 109 Days



March	2025			Su Mo Tu We Th  2 3 4 5 6 9 10 11 12 13 16 17 18 12 23 24 25 26 27 30 31	1	April 2025 Tu We Th Fr Sa 1 2 3 4 5 8 9 10 11 12 15 16 17 18 19 22 23 24 25 26
SUNDAY	MONDAY	TUESDAY	WEDNESDAY	THURSDAY	FRIDAY	SATURDAY
Feb 23	24	25	26	27	28	Mar 1
2	3 11:00am GRC Monthly 11:00am GRC Monthly 2:00pm Precast 2:00pm RE Prep for	4 8:00am Skin Doctor Appointment - Sherry Howard (6365	5 Pipe School Encore South 9:00am March 2025 11:45am Flight DL 4817	Dakota DOT Meeting (Sioux Fa 9:00am CPAM Monthly Meeting (Conference	7 6:05am Flight DL 1006   lls, SD) 1:00pm ACPA Infrastructure	8 Jean McNutt (Kettering)
9	10	2025 CEAO Storm Water Mar CEAO Stormwater (Columbus)	12 agement and Drainage Confe CEAO Stormwater (Columbus)	VACATION (S 3:30pm The Construction Conversation (Zoom)	14 outh Carolina)	15
16	17 ACPA Annual Meeting (Isle of Pa	18 Ims) Purdue Road School (West La	19 9:00am MP Committee fayette (West Lafayette, India	20	7:45am Dr Stevens (OhioHealth 8:45am Stress Test (Ohio Health Pickerington	22
23	24	25 3:00pm WV5/PO (Travel Day)	26 WVEXPO (Charleston (C	27 harleston, West Virginia))	28	29
30	31	Apr 1	2	3	4	5



## North Central Region Activities Dashboard

### NORTH CENTRAL REGIONAL TOTALS (ALL STATES)

Activity (Goal/Tactic)	April	May	June	July	Aug.	Sept	Oct.	Nov.	Dec.	Jan.	Feb.	Mar.	YTD	Goal	To Go
Technical Training (2-B)	11	16	6	8	2	0	3	4	1	6	13		70	50	(20)
University Training (2-E)	1	0	0	0	0	1	1	6	0	0	0		9	3	(6)
Technical Plant Tour (2-A)	3	5	6	3	0	9	8	3	1	0	2		40	30	(10)
Political Plant Tour (3-C)	15	0	0	0	0	3	1	0	0	0	0		19	10	(9)
Association Events (3-B)	7	14	8	3	8	4	23	4	15	7	2		95	3	(92)
Key (Spec.)Relationship Events (2 & 3)	37	39	43	32	9	8	33	14	17	30	14		276	215	(61)
Submitted Spec Comments (2 & 3)	4	6	1	5	12	2	6	4	3	11	2		56	15	(41)
Spec Meeting (2 & 3)	0	11	5	5	3	1	7	2	4	4	0		42	10	(32)
Adopted Spec Change (2 & 3)	0	1	1		1	0	3	1	0	0	0		7	3	(4)
Number Targets Impacted (1, 2, 3)	518	1227	949	363	267	328	538	1217	409	287	304		6407	2000	(4,407)

North Central Region = 13 "Reporters" (Report info. For 14 In-Field Staff/TRE's)

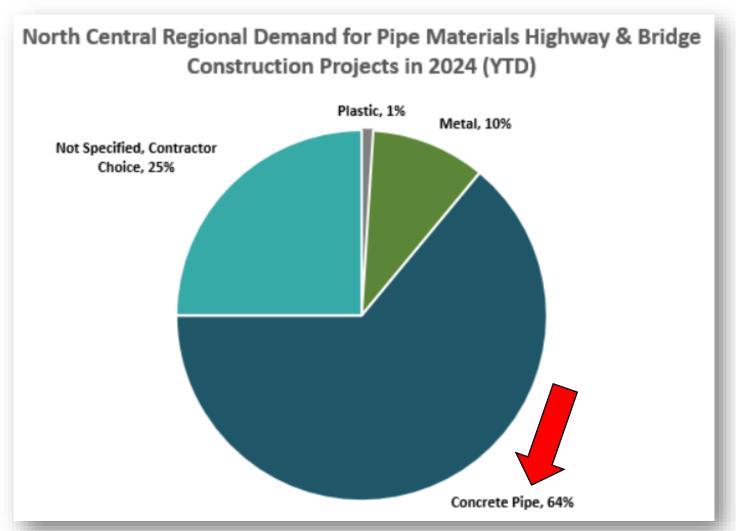
Highlights of my personal service to work in Region:

- Technical Training 15 Events 366 attendees
- 3 ACPA National Webinars 1,826 attendees
- University Training 7 Events w 218 attendees
- Key Relationships (Spec. Focused) 19 meetings w 113 contacts
- Assisted with Specification Markups 5 locations across NC Region



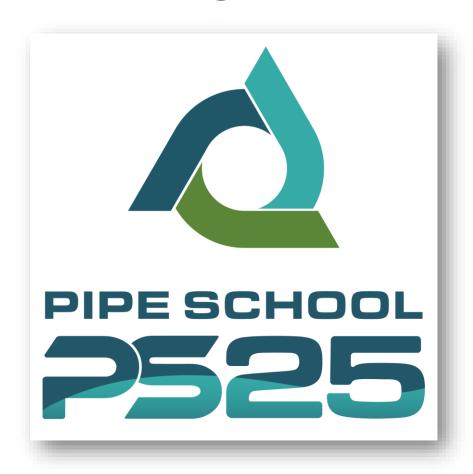
## North Central Region Activities Dashboard







## The Big Deal for 2024-2025



#### Columbus was a Hit

Hilton Downtown Great Facility

**Easy Access From Airport** 

All in One Facility

Plenty of Bars – Inside and Close

**Great Restaurants within Walking Distance** 

Total Conference Attendees - 561

Total of Transportation Guests - 69

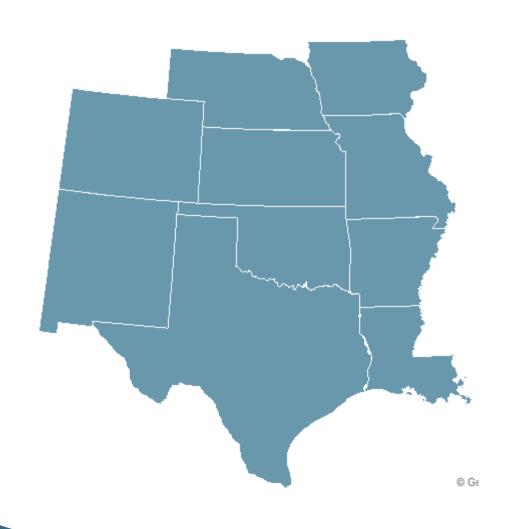
Transportation Guests from NC Region – 46 = 67%

OH-18, IN-13, KY-5, MI-4, WV-2, MN-2, ND-2

Number of Transportation States Represented - 21



## South Central Update



### 2024/2025 Activity Highlights

Technical Trainings – 22

Technical Plant Tours – 20

Political Plant Tours - 2

Engineer/Contractor Assoc Events – 58

Key Relationship Events – 57

Submitted Spec Comments – 5

Spec Meetings – 8

Adopted Changes – 1

Targets Impacted – 3466



## South Central Region Activities Dashboard

### SOUTH CENTRAL REGIONAL TOTALS (ALL STATES)

Activity (Goal/Tactic)	April	May	June	July	Aug.	Sept	Oct.	Nov.	Dec.	Jan.	Feb.	Mar.	YTD	Goal	To Go
Technical Training (2-B)	6	3	1	2	2	1	3	3	1	0	0		22	50	(28)
University Training (2-E)		0	0	0	0	0	0	0	0	0	0		0	3	(3)
Technical Plant Tour (2-A)	2	2	3	1	1	6	4	1	0	0	0		20	30	(10)
Political Plant Tour (3-C)	0	0	0	0	0	1	0	1	0	0	0		2	10	(8)
Association Events (3-B)	17	6	6	2	2	8	6	2	6	1	2		58	3	55
Key (Spec.)Relationship Events (2 & 3)	9	5	3	6	7	4	8	2	8	3	2		57	215	(158)
Submitted Spec Comments (2 & 3)	0	2	0	0	0	0	0	0	2	1	0		5	15	(10)
Spec Meeting (2 & 3)	0	0	0	0	1	1	1	1	0	1	1		6	10	(4)
Adopted Spec Change (2 & 3)	1	1	0	0	0	0	0	0	0	0	0		2	3	(1)
Number Targets Impacted (1, 2, 3)	1090	217	173	250	176	179	126	90	1042	89	34		3466	2000	1,466

### Strategic Plan Reporting Statistics

- Monthly Reporting: RE + 1 member
- 4 members a total of 6 times



## South Central Update



### 2024/2025 Jennifer's Activity Highlights

- Tech Trainings 13 Events 2195 attendees
- Political Plant Tours 2
- Eng / Assoc Events 37
- State & Local support events 102
- Key Relationship Events— 27
- Submitted Spec Comments 4
- Spec Meetings 11
- Adopted Changes 1
- Targets Impacted 2810

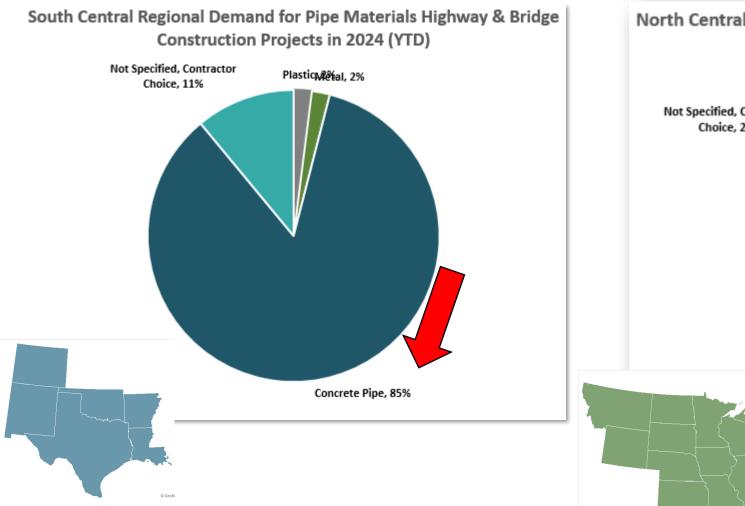
#### Days of travel- 131

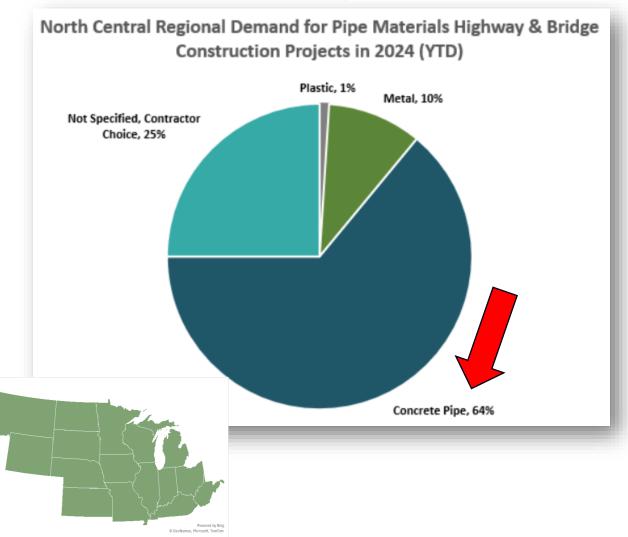
8 weeks - no travel (due to knee replacement Surgery)



## South Central Region Market Share







\* North Central Map Includes Iowa, Missouri, Kansas, Nebraska

## South Central Update – Oklahoma







### **ODOT Bedding Specifications History:**

- Installation detail and specifications changed without notification local suppliers.
- Local member effort to request changes to updated specifications not successful.
- Several conversations and meetings took place with no movement.
- Local Members thought it was best to work as one industry
- OKPA was form to address concerns as one unified industry
- Deano Cox, local lobbyist hired as OKPA State Director

## South Central Update - Oklahoma

### **ODOT Bedding Specifications History:**

- Further efforts directly through ODOT unsuccessful
- OKPA decided to pursue through lobbying efforts.
- Deano was successfully able to meet with a legislator it was unacceptable for OK citizens to spend more on backfill requirements for rigid pipe when in it wasn't necessary
- During legislative push ODOT came back agreed to work with OKPA to update standards

```
ENGROSSED HOUSE
BILL NO. 3735

By: Dempsey of the House
and
Rogers of the Senate

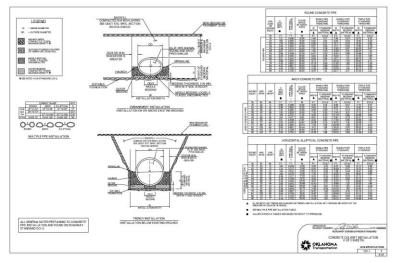
[ transportation - installation of pipe - standards -
maintenance and construction zones - installation
and maintenance of business access signs -
placement - certain inspection - effective date ]
```

## South Central Update - Oklahoma

### **ODOT Bedding Specifications History:**

#### **Results:**

- ODOT updating Bedding Specs & Details
- Invitation to Industry to review and comment on updated specifications and details
- Update to legislative Bill to include ASTM Installation Standards



20	All pipe used by the Oklahoma Department of Transportation or
21	the Oklahoma Turnpike Authority for underground water, drainage, and
0.0	
22	sewer shall be installed to the National Standards for which the
23	National Standard for Polypropylene is ASTM D2321 and the National
23	National Standard for Polypropylene is ASIM D2321 and the National
24	Standard for Concrete Pipe is ASTM C1479.
	•



## South Central Update



#### **Upcoming South Central Regional Meeting:**

**Date: March 25th, 2025** 

*Time: 11am - 3pm* 

Location: Kansas City, MO



### 2024/2025 Activity Highlights

Technical Trainings – 26

Engineer/Contractor Assoc Events – 31

Key Relationship Events – 115

Submitted Spec Comments – 33

Spec Meetings – 30

Adopted Changes – 5

Targets Impacted – 2267



Activity (Goal/Tactic)	April	May	June	July	Aug.	Sept	Oct.	Nov.	Dec.	Jan.	Feb.	Mar.	YTD	Goal	To Go
Technical Training (2-B)	3	7	0	1	2	3	2	0		2	4	2	26	50	(24)
University Training (2-E)	0	0	0			0		0					0	3	(3)
Technical Plant Tour (2-A)	0	2	0	3		1		0					6	30	(24)
Political Plant Tour (3-C)	0	0				0		0		1			1	10	(9)
Association Events (3-B)	0	4	0	5	3	5	3	1		6	6	1	34	3	31
Key (Spec.)Relationship Events (2 & 3)	11	12	2	22	3	6	9	1		5	44		115	215	(100)
Submitted Spec Comments (2 & 3)	4	2	2	7	4	5	3	0			3	3	33	15	18
Spec Meeting (2 & 3)	3	2	2	7	4	4	4	0		3	1		30	10	20
Adopted Spec Change (2 & 3)	1	0	1		0	0	2	0			1		5	3	2
Number Targets Impacted (1, 2, 3)		258	32	129	69	661	118	5		107	449	326	2267	2000	267

NE Region = 4 "Reporters" (RE, SD, & 2 members)

#### 2024/2025 TH Activity Highlights

- Tech Trainings 14 Events 1151 attendees
- Eng / Assoc Events 24 Events
- Key Relationship 33 Events 159 contacts
- Submitted Spec Comments 19
- Spec Meetings 14
- Adopted Changes 2
- Targets Impacted 1425

#### 2024/2025 GR & Sustainability Highlights

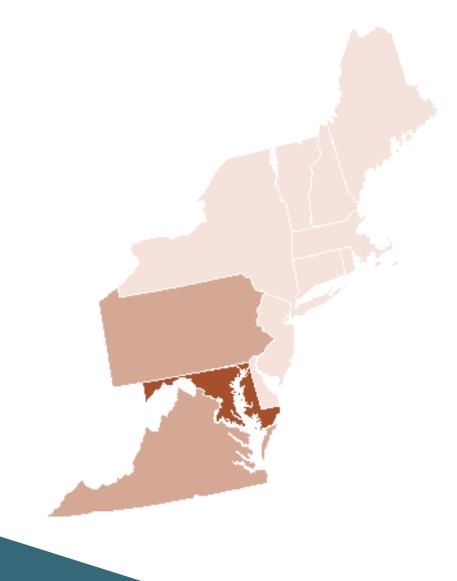
- TRB/AASHTO/TCC/FHWA LCTM/ACEC/
- Capital Hill 15 Visits 28 legislators/staffers
- Member Outreach on Regulations 3 webinars, 3 presentations
- Application for & selection of \$10M EPA Grant
- Review Comments Submitted to EPA 5 documents
- Meetings w/ EPA/FHWA regarding EPDs
  - 6 meetings, 10 virtual grant meetings, 12 webinars
- Sustainability 5 technical trainings



### 2024/2025 Key Spec Updates

#### Virginia:

- Updates to Pipe Installation & PII
- AASHTO Construction Guide, X-5
- Next Steps Fill Height Tables



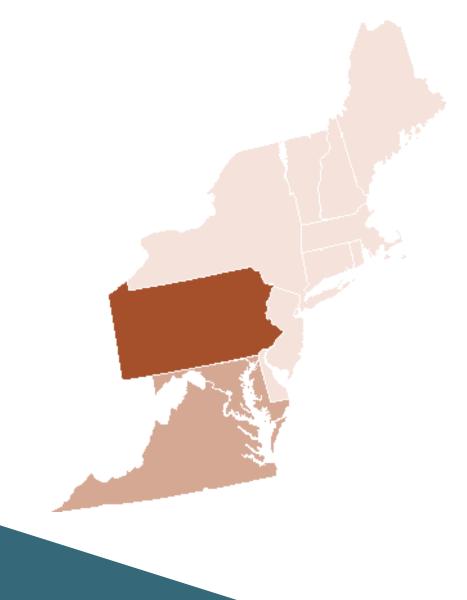
### 2024/2025 Key Spec Updates

#### Virginia:

- Updates to Pipe Installation & PII
- AASHTO Construction Guide, X-5
- Next Steps Fill Height Tables

#### Maryland:

- Updates to Pipe Installation & PII
- Cracks < 0.1"
- Next Steps Fill Height Tables & Trench Details



### 2024/2025 Key Spec Updates

#### Virginia:

- Updates to Pipe Installation & PII
- AASHTO Construction Guide, X-5
- Next Steps Fill Height Tables

#### **Maryland:**

- Updates to Pipe Installation & PII
- Cracks < 0.1"
- Next Steps Fill Height Tables & Trench Details

#### Pennsylvania:

- Manning's Roughness Coefficient
- Required Pipe Material Alternates



#### 2019 – Began discussions on Corrugation Growth

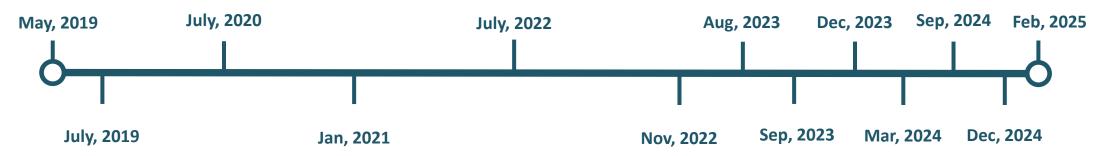
**Tom Macioce, P.E.** | Chief Bridge Engineer PA Department of Transportation | Bureau of Project Delivery Bridge Design and Technology Division 400 North Street, 7th Floor | Harrisburg, PA 17120 Phone: 717.783.7615

www.PennDOT.gov

Tom

I looked into this issue for you. I have attached the manning's values from Penndot Pub 584 (Drainage Manual) and PADEP ES Program Manual. The current values we use are consistent between these publications. As for the concerns below:

• This is the first I ever hear of corrugation growth on the interior liner of smooth lined HPDE pipe. HDPE Plastic pipe has proven to be low maintenance and durable compared to other materials. I have attached a spreadsheet that shows the effect of changing the manning's n value on an 18" pipe @ 1% slope. A change from 0.012 to 0.015 is roughly 2cfs. If 2cfs is "blowing up" the current system the designer should increase the diameter to the next size anyway. If you look at the DEP manning's chart (plastic lined channel) the acceptable manning's is 0.012-0.014, concrete is 0.012-0.016 so bottom line. It is negligible. (this is not a premium racing engine we are building where 1/32<sup>nd</sup> causes catastrophic failure, know what I mean!)



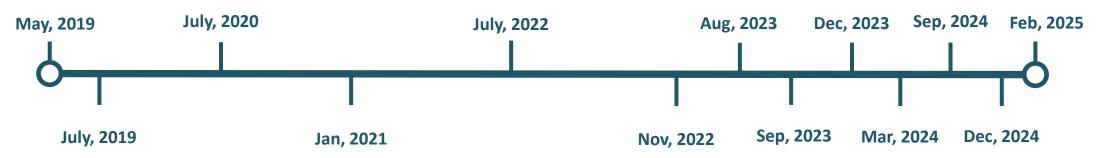
- 2019 Began discussions on Corrugation Growth & Roughness Coefficient
- 2019 Met w/ Hydraulics Eng Nick Vivian
- 2020 Held Resilience Meeting w/ Nick Vivian & Tom Macioce
- 2021 Tom Macioce presented on resilience & flooding for PS21
- 2022 Nick Vivian Webinar for ACPA on Flooding Resilience
- 2022 Nick Vivian told us the only way to remove Required Alterna
- 2023 Signed on with Milliron-Goodman Lobbying Team
- 2023 Met with PennDOT Top Brass
- 2023 We provided Nick with the FHWA requirements for alternate
- 2024 PA Senators Sent Letter to Secretary Carroll at our request
- 2024 We provided Nick a list of States with limits to Alternates
- 2024 PennDOT to change "Required Alternate" to "Recommended Alternate"
- 2025 Nick Vivian leaves PennDOT

#### Alternative Pipe Material Options

- Pennsylvania Department of Transportation: 2-3 alternate materials required depending on project. DM13, Table 10.3.5
- Virginia Department of Transportation: Pay Items include Concrete Pipe, Storm Sewer Pipe, and Pipe.
   Contractor may choose material when engineer chooses Storm Sewer Pipe or Pipe items in design.
- Ohio Department of Transportation: The 611 Spec is technically a performance based specification, meaning
  the contractor can choose whatever material they want, but must pass stringent Post Installation Inspection
  criteria 30 days after installation.
  - **West Virginia Department of Highways:** Pay Items are specific to the designed pipe material. No requirements for alternate pipe material options.
- Maryland State Highway Administration: No pipe material choice by contractor. Engineer calls out specific
  pipe material.
- Delaware Department of Transportation: No pipe material choice by contractor. Engineer calls out specific
  pipe material.
- New Jersey Department of Transportation: No pipe material choice by contractor. Engineer calls out specific
  pipe material.
- New York Department of Transportation: No pipe material choice by contractor. Engineer calls out specific
  pipe material. Once a bid is awarded, the contractor cannot change materials without proving complications
  with procuring the initial materials.

We write to encourage the Department to eliminate the outdated policy to require multiple materials for drainage pipes and culverts in the engineering and construction of highway projects





2025 – Nick Vivian leaves PennDOT

> Parting gift was to change Manning's "n" and diminish "recommended alternate" language in new DM-2

#### Publication 13 (DM-2)

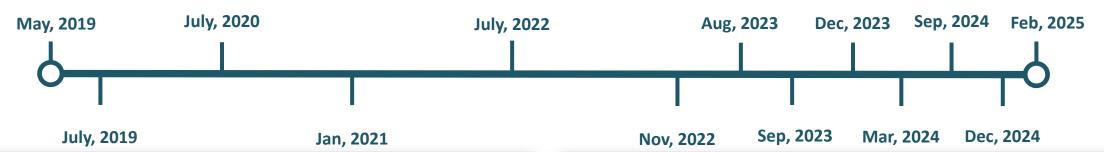
#### 10.3.2.d - Alternate Pipe Designs

Pipe alternate designs are not required but may be included on projects. A summary of acceptable criteria for specifying alternate types of storm or culvert pipes based on the type of use is presented in **Exhibit 10.3.6**. When selecting pipe alternates, consider limitations such as: (1) unstable support, (2) high impact and concentrated loading, (3) high embankments, (4) limited clearance, (5) steep gradients, (6) high acidity to alkalinity of soils and water or other corrosive elements, (7) high erosive forces or (8) for other pertinent reasons. The criteria indicated in **Exhibit 10.3.6** are applicable to all sizes of pipes. The approximate expected service life has been specified as a primary design parameter in the alternate pipe selection criteria indicated in **Exhibit 10.3.6**. If a pipe alternate is proposed with dissimilar hydraulic properties (i.e., inside diameter and roughness), the Pipe Alternatives Worksheet in **Appendix L** must be completed and included in the Drainage Report.

#### Exhibit 10.3.7 – Roughness Coefficient "n" for Manning's Equation for Pavement Base Drains

Manning's "n"	Types of Pipe
0.010	Polyvinyl Chloride (PVC) with Smooth Inner Walls
0.012	Porous Cement Concrete Pipe
0.015	Corrugated Plastic Pipe; Helically Corrugated Circular Metal Pipe (4 in through 8 in); Corrugated High-Density Polyethylene (HDPE) with Smooth Inner Walls
0.024	Corrugated High-Density Polyethylene (HDPE) with Corrugated Inner Walls; Helically Corrugated Circular Metal Pipe (10 in)





NO. OF

## TABLE 10.3.5 ALTERNATE PIPE SELECTION CRITERIA BASED UPON LOCATION OF DRAINAGE PIPES

LOCATION OF DR.	AINAGE PIPES	TYPES O	F PIPE	ALTERNATES REQUIRED							
Cross Drains Under Pavement, Shoulder,	Fill Height*	Interstate, Freeways, Expressways and Arterials	Collectors and Locals								
or Between Curbs;	< 0.6 m	100 Years Life	50 Years Life								
Parallel Storm Sewers	(< 2 ft)	(Pipes 1, 2, 5 & 7)	(Pipes 1 & 3 thru 7) **	L I							
Under Pavement or Between Curbs	0.6 m - 4.6 m (2 ft - 15 ft) Pipe 10 limited to 0.6 m - 3.5 m (2 ft - 12 ft)	100 Years Life (Pipes 1, 2, 5, 7 & 10)	50 Years Life (Pipes 1 & 3 thru 8) **	2							
	> 4.6 m	100 Years Life	100 Years Life								
	(> 15 ft)	(Pipes 1, 2, 5 & 7)	(Pipes 1, 2, 5 & 7)								
Parallel Storm Sewers Outside of Pavement or Curbs	50 Years Life (All 1	50 Years Life (All pipes in LEGEND)									
Cross Drains Outside of Pavement, Shoulder or Curbs (Cross Drains in Medians, etc.)	50 Years Life (All	pipes in LEGEND except 9)		3							
Combination Storm	100 Years Life*	Pipe 2, open joint, & pe	rforated pipes 5 & 7	2							
Sewer and Underdrain			Pipe 3, open joint, &	-							
and Other	50 M T :6-00	_	perforated pipes 4, 5 & 7								
Special Drainage	50 Years Life**	Fill Height*	Pipe 3, open joint, &	3							
System		$\geq$ 0.6 m (2 ft)	perforated pipes 4, 5, 7 & 8								
Slope Pipes	50 Years Life (Pipe	es 4 thru 9)		2							
Side Drains (Driveways, etc.)	25 Vegrs Life (All pines in LEGEND)										
eparate tables are provid	led for fill height re	quirements. Utilize those tables for	determination of minimum and	marinum fill							

height requirements. Specified minimum fill heights are applicable to pines under payement or between curbs. Specified

Exhibit 10.3.6 - Alternate Pipe Selection Criteria Based Upon Location of Drainage Pipes

Location of Drainaç	ge Pipes	Types	of Pipe						
	Fill Height*	Interstate, Freeways, Expressways, and Arterials	Collectors and Locals						
Cross Drains Under Pavement, Shoulder, or Between Curbs	< 2 ft	100 Years Life (Pipes 1, 2, 5 & 7)	50 Years Life (Pipes 1 & 3 thru 7)**						
and Parallel Storm Sewers Under Pavement or Between Curbs	arallel Storm Sewers Under Pipe 10 limited	100 Years Life (Pipes 1, 2, 5, 7 & 10)	50 Years Life (Pipes 1 & 3 thru 8)**						
	> 15 ft	100 Years Life (Pipes 1, 2, 5 & 7)	100 Years Life (Pipes 1, 2, 5 & 7)						
Parallel Storm Sewers Outside of Pavement or Curbs		50 Years Life (All pipes in LEGEND)							
Cross Drains Outside of Pavement, Shoulder or Curbs (Cross Drains in Medians, etc.)		50 Years Life (All pipes in LEG	END except 9)						
Combination Storm Sewer and	100 Years Life•	Pipe 2, open joint, &	perforated pipes 5 & 7						
Underdrain and Other Special Drainage System	50 Years Life••	Fill Height* < 2 ft Fill Height*	Pipe 3, open joint, & perforated pipes 4, 5 & 7 Pipe 3, open joint, &						
Slope Pipes	≥ 2 ft perforated pipes 4, 5, 7 & 8  50 Years Life (Pipes 4 thru 9)								
Side Drains(Driveways, etc.)		25 Years Life (All pipes in I	,						

Fill height is defined as the material from the top of pipe barrel to the riding surface, including the pavement structure.

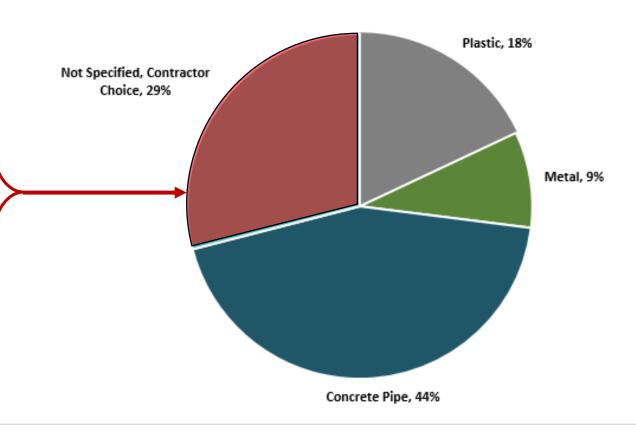
## Pennsylvania: Why it Matters

### TABLE 10.3.5 ALTERNATE PIPE SELECTION CRITERIA BASED UPON LOCATION OF DRAINAGE PIPES

LOCATION OF DR	AINAGE PIPES	TYPES C	OF PIPE	NO. OF ALTERNATES REQUIRED
Cross Drains Under Pavement, Shoulder,	Fill Height*	Interstate, Freeways, Expressways and Arterials	Collectors and Locals	
or Between Curbs;	< 0.6 m	100 Years Life	50 Years Life	
Parallel Storm Sewers	(< 2 ft)	(Pipes 1, 2, 5 & 7)	(Pipes 1 & 3 thru 7) **	
Under Pavement or Between Curbs	0.6 m - 4.6 m (2 ft - 15 ft) Pipe 10 limited to 0.6 m - 3.5 m (2 ft - 12 ft)	100 Years Life (Pipes 1, 2, 5, 7 & 10)	50 Years Life (Pipes 1 & 3 thru 8) **	2
	> 4.6 m (> 15 ft)	100 Years Life (Pipes 1, 2, 5 & 7)	100 Years Life (Pipes 1, 2, 5 & 7)	
Parallel Storm Sewers Outside of Pavement or Curbs	50 Years Life (All	pipes in LEGEND)		3
Cross Drains Outside of Pavement, Shoulder or Curbs (Cross Drains in Medians, etc.)	50 Years Life (All	pipes in LEGEND except 9)		3
Combination Storm	100 Years Life*	Pipe 2, open joint, & pe	erforated pipes 5 & 7	2
Sewer and Underdrain and Other	50 Years Life**	Fill Height* < 0.6 m (2 ft)	Pipe 3, open joint, & perforated pipes 4, 5 & 7	3
Special Drainage System	50 Tears Life.	Fill Height* ≥ 0.6 m (2 ft)	Pipe 3, open joint, & perforated pipes 4, 5, 7 & 8	3
Slope Pipes	50 Years Life (Pipe	es 4 thru 9)		2
Side Drains (Driveways, etc.)	25 Years Life (All	pipes in LEGEND)		3

Separate tables are provided for fill height requirements. Utilize those tables for determination of minimum and maximum fill height requirements. Specified minimum fill heights are applicable to pipes under pavement or between curbs. Specified maximum fill heights are applicable to all installations.

#### Northeast Regional Demand for Pipe Materials Highway & Bridge Construction Projects in 2024 (YTD)





### **Southeast Region Highlights**



### SOUTHEAST REGIONAL TOTALS (ALL STATES)

									3				*		
Activity (Goal/Tactic)	April	May	June	July	Aug.	Sept	Oct.	Nov.	Dec.	Jan.	Feb.	Mar.	YTD	Goal	To Go
Technical Training (2-B)	9	22	10	12	11	11	22	12	6	16	8		139	50	89
University Training (2-E)	0	0	0	2	0	0	2	2	0	0	0		6	3	3
Technical Plant Tour (2-A)	7	5	6	4	-	2	2	1	0	1	8		37	30	7
Political Plant Tour (3-C)	1	0	0	1	•	1	0	0	0	0	0		3	10	(7)
Association Events (3-B)	13	8	10	10	10	11	11	11	14	19	18		135	3	132
Key (Spec.)Relationship Events (2 & 3)	37	38	27	72	26	55	24	27	9	25	35		375	215	160
Submitted Spec Comments (2 & 3)	4	5	7	11	11	4	6	2	7	2	0		59	15	44
Spec Meeting (2 & 3)	5	9	6	13	7	2	3	2	3	3	3		56	10	46
Adopted Spec Change (2 & 3)	0	0	3	1	2	2	2	0	6	2	0		18	3	15
Number Targets Impacted (1, 2, 3)	634	912	622	726	271	1778	1343	629	421	755	494		8585	2000	6,585

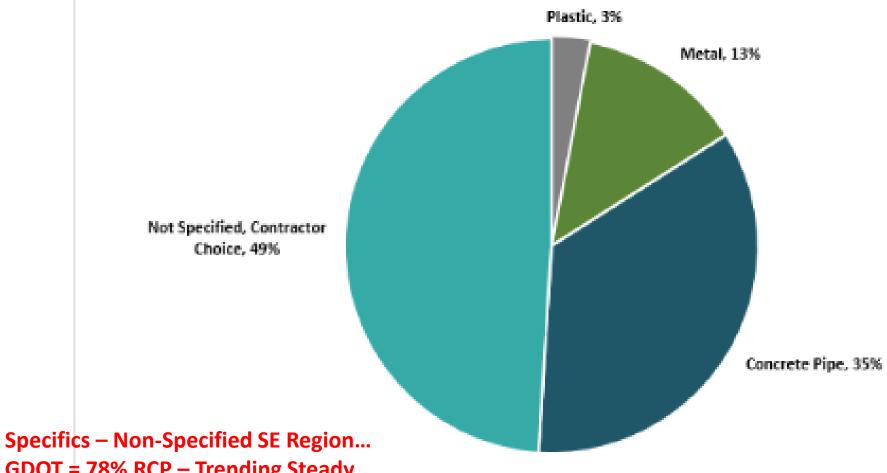
SE Region = 5 "Reporters" (Report info. For 9 In-Field Staff/TRE's)

#### **Highlights of Al Hogan Service Activity Work In Region:**

- Technical Training 48 Events 2,259 attendees (Inc. 1 ACPA National Webinar)
- University Training 3 Events w 195 attendees
- Participated in 8 Region or National Conferences
- Key Relationships (Spec. Focused) 15 meetings w 171 contacts
- Assisted with Specification Markups 20 locations across SE
- Days of travel for 2024/25 = 135 140 Days of Travel

SHOOT





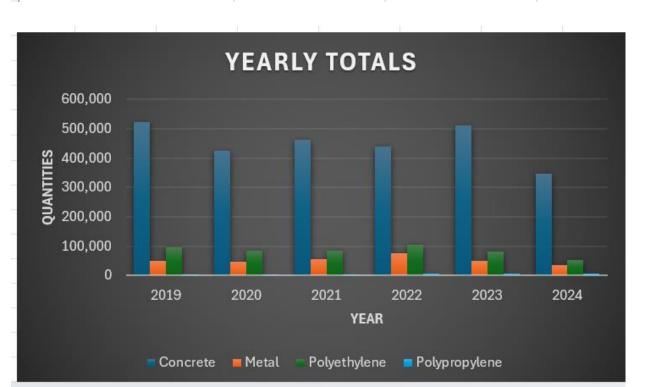
**GDOT** = 78% RCP – Trending Steady

**NCDOT** = 78 % RCP & Plastic 15% Trending Steady

**FAVORABLE DOT SPECS ALL SE REGION EXCEPTION FL** 

#### **ACTUAL PIPE USAGE (Market Share) - NCDOT**

Pipe Material	2019	2020	2021	2022	2023	2024
Concrete	523,720	423,596	462,349	440,260	511,434	346,287
Metal	50,188	48,622	56,304	75,572	49,101	34,517
Polyethylene	96,265	83,487	85,548	104,277	81,985	51,983
Polypropylene	420	1,020	3,820	6,940	5,495	7,416



If my math is right in 2024 market share #'s in NC = RCP = 78%

CMP = 8 %

HDPE = 12%

HDPP = 2%

# PIPE TRAINING – Delivered to **EVERY DISTRICT IN TDOT, MDOT, SCDOT, NCDOT, Working on GDOT**







**DOT & Contractor Association Promotion Partners** 







#### **WEST REGION**



#### **State Associations**







### WEST REGIONAL TOTALS (ALL STATES)

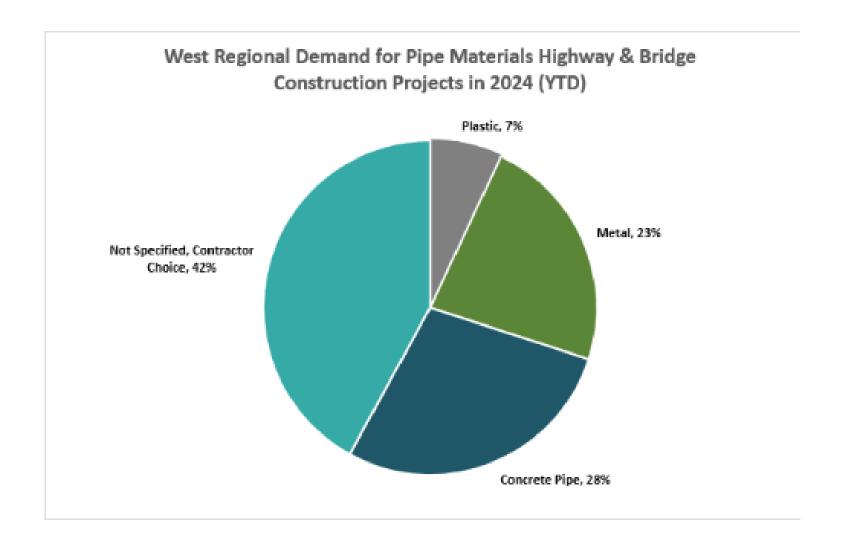
Activity (Goal/Tactic)	April	May	June	July	Aug.	Sept	Oct.	Nov.	Dec.	Jan.	Feb.	Mar.	YTD	Goal	To Go
Technical Training (2-B)	4	8	9	4	4	3	3	7	2	4	3		51	50	1
University Training (2-E)		Ô	0	0	Ó	0	•	1	0	0	0		1	3	(2)
Technical Plant Tour (2-A)	1	2	3	1	1	2	4	1	0	1	-		17	30	(13)
Political Plant Tour (3-C)	0	0	0	0	0	2	•	0	0	0	0		2	10	(8)
Association Events (3-B)	26	16	14	12	9	12	5	6	7	13	11		131	3	128
Key (Spec.)Relationship Events(2 & 3)	23	37	31	47	39	14	18	7	35	13	5		269	215	54
Submitted Spec Comments (2 & 3)	6	2	1	4	0	4	5	4	2	0	2		30	15	15
Spec Meeting (2 & 3)	7	<b>©</b>	5	6	6	3	1	1	0	5	4		44	10	34
Adopted Spec Change (2 & 3)	0	Ô	0	1	1	3	0	2	0	0	Ō		7	3	4
Number Targets Impacted (1, 2, 3)	655	700	591	242	411	395	543	508	232	864	464		5605	2000	3,605

SE Region = 3 "Reporters" - Minimal TRE Support in West Region

**RE Support Provided as Needed by Committee/Availability:** 

- Spec. related work strong...
- Producer member support is good
- Need more TRE Support
- Meeting soon to develop ACPA support plan to West Region

### Market Share







# Region Reports



**American Concrete Pipe Association** 

Al Hogan, PE

Tryg Hoff, PE

Don McNutt, PE

Jennifer Harrell, PE