

Individual Location (5 or less location)

Interlock Key Gang Lock

Description

Interlock Key for the pipe machine is incorporated into the lock out process when employees are going into the pit, so that there is no way it can be engaged. This protects the employees who are in the pit for cleaning, maintenance or repairs.

Project Initiation

The original interlock, allowed for the key to be placed, but anyone could come up and remove it and place it back in the panel, allowing it to be energized. The addition of the gang lock removed this ability and now multiple employees can utilize the one key interlock system safely with key being secured until all locks are removed.

Project Benefits

Once the key is locked in place, there is no way to remove it, thus protecting the employees while in the pit, from a unanticipated start up.

