

## GENERAL FLOOR AND YARD SAFETY

#### INTRODUCTION

- Started in concrete in 2000 as a mixer driver
- Rebar Cut and Bend, Deliver Rebar,
  Concrete Lab Technician, Commercial Lab
  Technician (Soil and Asphalt), QC Manager,
  Safety Manager, Pipe Plant Production
  Manager.
- Safety Manager for 5 plants

#### THE BIG IDEA...

- What does it mean to put safety first?
- Who is responsible for your safety?
- Who is responsible for their safety?

Safety slogans and signs don't save lives...

WE DO!

#### MANY OF THE BEST IDEAS ARE STOLEN...

What have you learned about safety?

What have you taught about safety?

What will people remember about you when it comes to safety?

What will people remember about safety when it comes to you?

## THE BASICS -

- PPE
  - Hard Hat
  - Safety Glasses
  - Hearing Protection
  - Hi Vis
  - Gloves



#### THE BASICS

- Boots
- OSHA 1910.136(a) The employer shall ensure that each affected employee uses protective footwear when working in areas where there is a danger of foot injuries due to falling or rolling objects, or object piercing the sole...





#### THE BASICS

- Boots
  - Temporary Guards are just that... TEMPORARY.



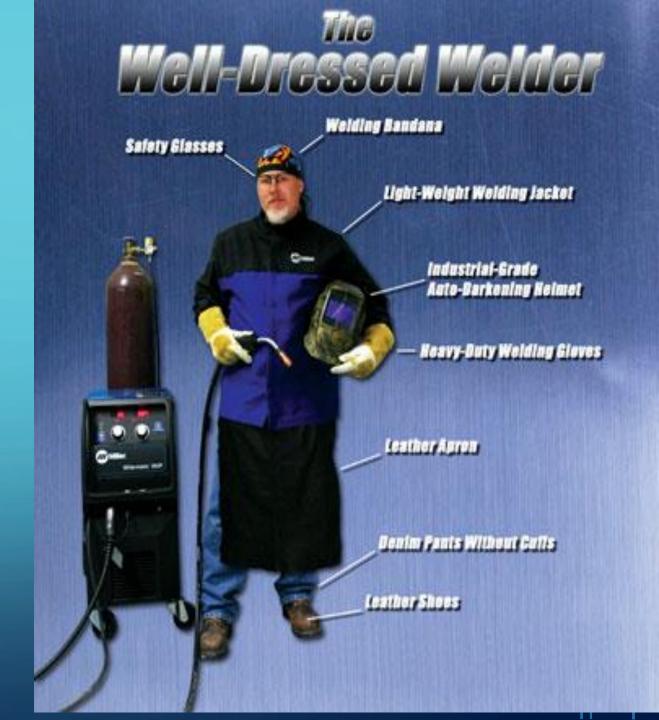


#### THE BASICS



- Specialty PPE
  - Face Shields
  - Chemical Gloves
  - Welding PPE





#### **b** FLOOR SAFETY - KILN



• Green Pipe



Ladder Safety

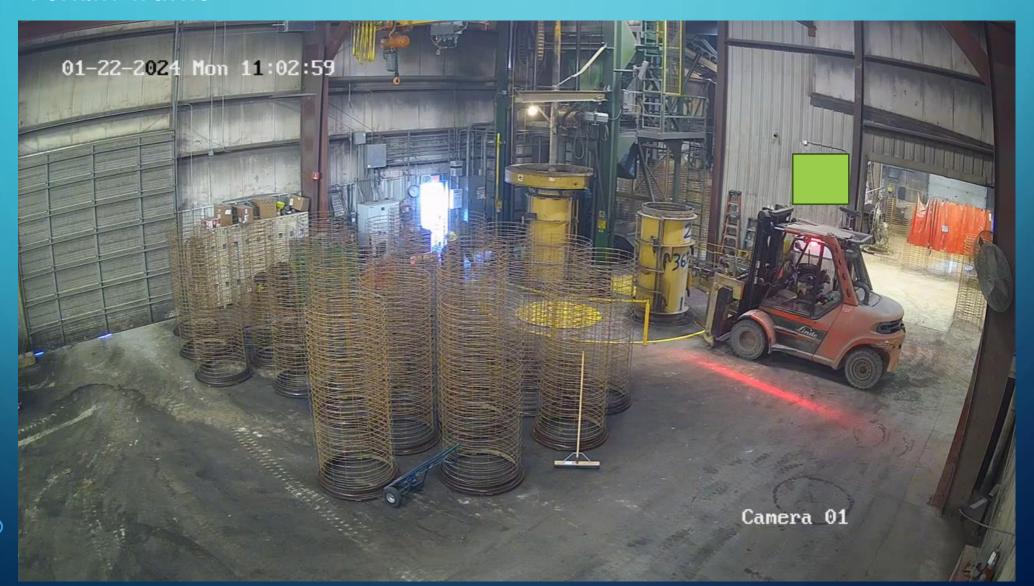


• Steam



#### MACHINE SAFETY

• Forklift Traffic



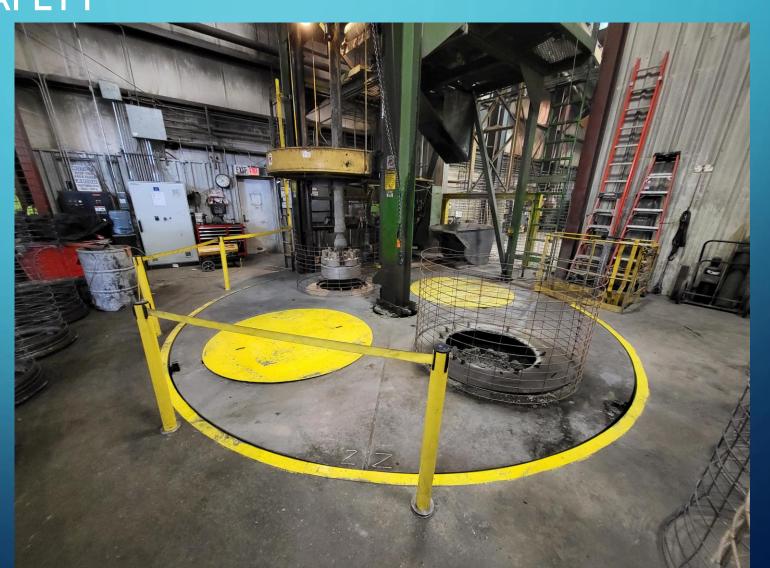
Moving Floors





### MACHINE SAFETY

Open Holes



#### MACHINE SAFETY

- Cranes
  - Suspended Loads



#### SUSPENDED LOADS

• What is the minimum height for a suspended load?

• Examples?

## PINCH POINTS









#### PINCH POINTS



#### PINCH POINTS



#### MIXERS AND PITS

Dangers







Traffic



• Truck Loading



• Pipe Stacks



Conveyors



Aggregate Bins and Pits





• Silos







# PS24: GENERAL PRODUCTION FACILITY SAFETY

